

FIG. 10 9262360

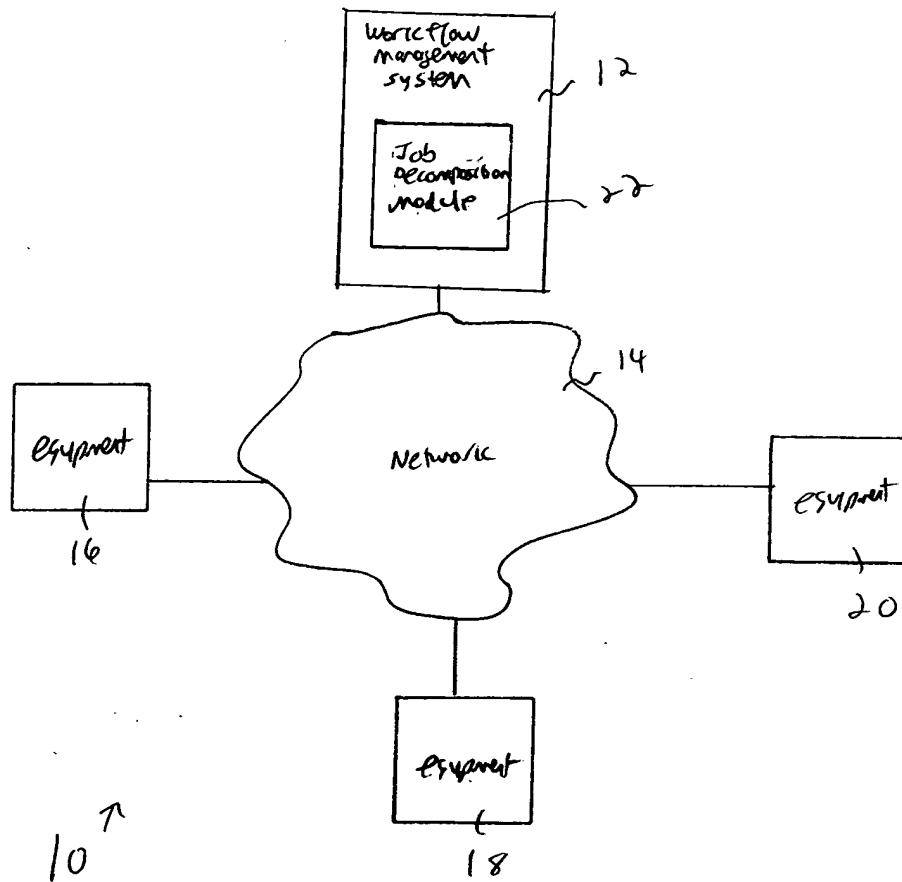


Figure 1...

FIG. 2

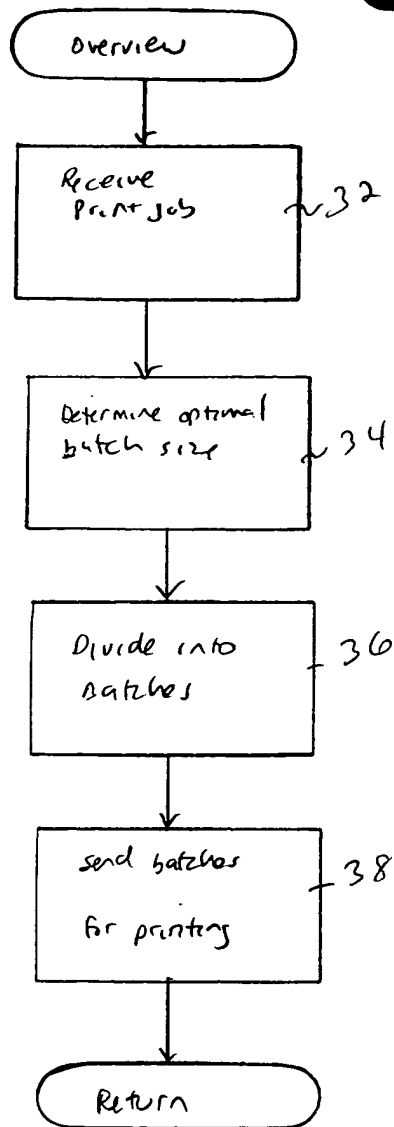
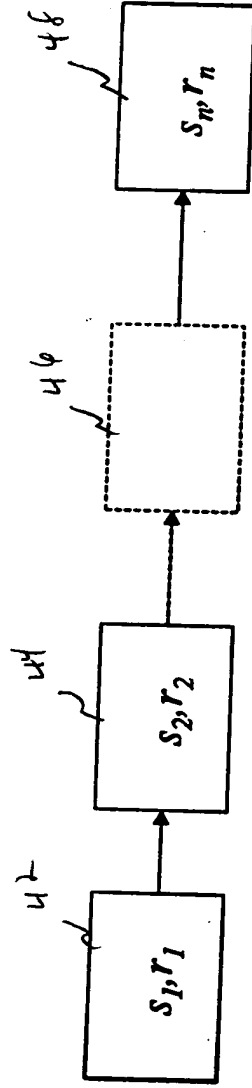


Figure 2



40

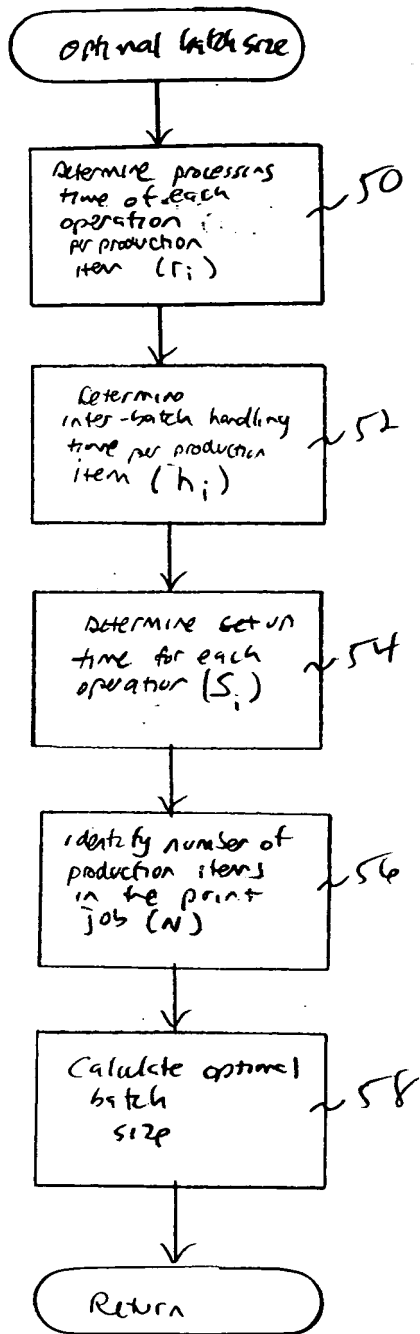


Figure 4

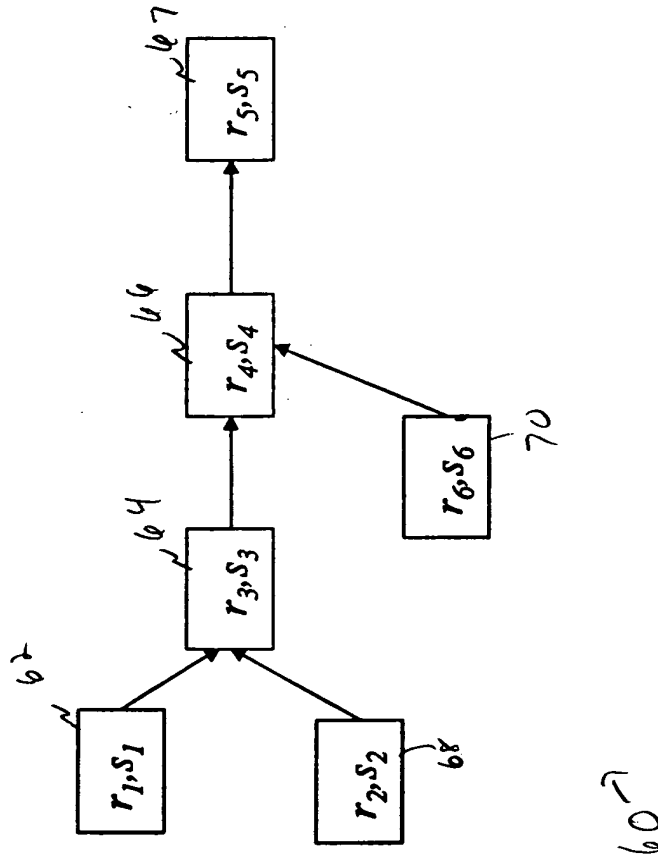


Figure 5

```

graph TD
    A([Assembly case]) --> B[Represent workflow graphically ~80]
    B --> C[Identify paths ~82]
    C --> D[Identify critical path ~84]
    D --> E[Calculate optimal node size for critical path ~86]
    E --> F([Return])
  
```

Figure 6